



SHOP NOTES:
1)  INDICATES SPOT OF PAINT

SHOP BILL OF MATERIAL

Total weight : 115

SEQ NO	SEQ QUAN	MARK	QUAN	ITEM	LENGTH	WEIGHT	GRADE	REMARKS	PR
1	1	11C1	ONE	COLUMN		39			
		11C1	1	HSS4x4x1/4	1	5 1/8	17	A500B	S2E
		p49	2	FL 1/2x6	0	10	17	A36	
		p166	1	FL 1/2x4	0	8	5	A36	
				FIELD BOLTS					
			4	TC 3/4 Dia F1852	0	2		1HD WASH	
1	1	11B1	ONE	BEAM		37			
		11B1	1	HSS6x4x1/4	1	7 5/8	25	A500B	
		p162	1	FL 3/8x6	1	0	7	A36	
		p165	1	PL 3/8x5	0	7	4	A36	
				FIELD BOLTS					
			6	TC 3/4 Dia F1852	0	2		1HD WASH	
1	1	11D1	ONE	DIAGONAL		40			
		11D1	1	HSS4x4x1/4	2	11 1/8	36	A500B	
		m184	1	WT 1x9	0	5 1/2	4	A992	
				FIELD BOLTS					
			1	TC 3/4 Dia F1852	0	5 1/2		1HD WASH	
			2	TC 3/4 Dia F1852	0	2		1HD WASH	

SURFACE PREPARATION:
NONE

SHOP PAINT:
NONE

OPEN HOLES 13/16 Ø U/N

ALL MAT'L A36 U/N

WELD = E70XX ELECTRODE

NO.

REVISION

CODE

BY

DATE

AMERICAN INSTITUTE OF STEEL CONSTRUCTION
PROJECT: STRUCTURAL STEEL TEACHING SCULPTURE

CUSTOMER: AMERICAN INSTITUTE OF STEEL CONSTRUCTION

DRAWN RAS 07/2010 SHOP ORDER XXXX

CHECKED CT SHEET NO. 11

ds

DOUGLAS
STEEL
FABRICATING
CORPORATION

rsteffens